



*Manufacturer of Bridge Components*

## ***Quality & Care***

*Applies to*

***Reinforced Elastomeric Expansion Joints***



Manufacturer of Bridge Components

## Quality and Care

At AssaFlex the “Management of Quality System” is supervised by a Director who is responsible and accountable to the Managing Director.

The system starts at the beginning and involves different stages to the end when the product leaves the factory.

Manufacture of Assamrof products principally involves the selection of high quality materials and their preparation to exacting standards. This methodical approach ensures that we achieve consistently high performance in the end product. In turn this means that we are able to meet and exceed the company’s benchmark and International standards.

All products originating from **AssaFlex** are manufactured under a management system which is independently certified and conforms to the requirements of EU directives. Our quality management system operates under **BS EN ISO 9001:2008**

The company is audited annually and independent by an **international** company.

All products undergo rigorous quality control during the production process. This includes testing of each batch to ensure conformity with specifications. Laboratory testing of products is carried out regularly by our design and engineering department.

A Certificate of Conformity can be issued free of charge (at the request of the client) for every batch.

Production is checked for: Technical specification; Aesthetics, environmental; and occupational health & safety.

All products pass through quality control inspection and once approved receive quality control marking before transfer to the packing department.

The majority of Assamrof products are vacuum packed.

All products are loaded on to pallets and plastic wrapped ready for transportation before leaving the factory.

### **Guarantee period:**

All Assamrof products are guaranteed for three years.

### **After Care:**

The fixings used are of the best zinc plated quality and designed to last for the lifetime of the expansion joints. In the case of nuts used with the bolts; they are self locking, however, it is advisable to carry out an annual inspection to check the following:

- Check nuts; in case they require re-tightening.
- Check mastic: Mastic between the units and the road could be loose or separated, if so, re-mastic.

Revision: October 2009